

## PRODUCT SPECIFICATION MONOPROPYLENE GLYCOL USP/EP

**Product Code:** BM0181

**Product description:** Colourless, viscous hygroscopic liquid

**Compliance:** Meets the requirements of the European Pharmacopoeia

| <u>Property</u>               | <u>Method</u>    | <b>Specification</b> |
|-------------------------------|------------------|----------------------|
| APHA colour                   | 3002-0600902-99D | 10 max               |
| Purity                        | 3002-0212801-08D | 99.7 – 100.0%        |
| Water Content (wt)            | 3002-0300101-95D | 0.0 - 0.2%           |
| Clarity @ 25°C                | 3002-0606601-06D | 3NTU max             |
| Specific Gravity @ 20 °C      | 3002-0301203-98D | 1.0350 - 1.0400      |
| Distillation range °C         | 3002-0301402-99D | 185 - 189            |
| Refractive Index nD20         | 3002-0601002-99D | 1.431 – 1.433        |
| Dipropylene glycol % wt       | 3002-0212801-08D | 0.0 - 0.1%           |
| Sulphated Ash                 | 3002-0100305-01D | 0 – 70 ppm           |
| Chloride                      | 3002-0300402-98D | 0.0 – 70 ppm         |
| Sulphate                      | 3002-0400802-98D | 0 – 60 ppm           |
| Neutralisation Number         | 3002-0300303-98D | 0.01 mg KOH/g max    |
| Acidity (as acetic acid) % wt | 3002-0300303-98D | 0.002 max            |
| Heavy metals                  | 3002-0102202-98D | 0.0 – 5.0 ppm        |
| Iron                          | 3002-0602002-9D  | 0 - 0.5 ppm          |
| Lead                          | 3002-0602903-05D | 2 ppm max            |
| Arsenic                       | 3002-0601603-05D | 3 ppm max            |



**Country of Origin:** Germany, Spain

**Microbiology:** Does not support microbial growth

**Legislation:** Monopropylene glycol is "generally recognised as safe" GRAS

for use as a direct food additive by the U. S. Food and Drug

Administration (21CFR184.1666)

**Nutritional:** Monopropylene Glycol has the general structure of a carbohydrate

and for food labelling purposes it should be included with the grams

of carbohydrate per serving declaration.

The calorific value is defined as 4 kcal per gram.

**Allergens:** Does not contain any allergens as defined by the EU.

**Suitability:** Suitable for vegetarians, vegans, coeliacs and lactose intolerants

**Genetic Modification:** The manufacturing process for monopropylene glycol does not

include any raw material or additives of animal or vegetable origin

**Irradiation:** The product has not undergone any treatment with ionising

radiation.

**Kosher:** The product is Kosher certified.

**Halal:** The product is suitable for Halal diets

**Packaging:** 25Kg net HDPE jerrican with tamper-evident cap

**Storage:** Store away from light in a cool dry warehouse, tightly capped.

**Coding:** Best Before DD/MM/YYYY plus sequential batch code

**Shelf Life:** 12 months from date of packing

| Doc Ref: 0181                          | Approved By: S.L. | Version No. 6 |
|--|-------------------|---------------|
| Reason for Change: Parameter extension | Date: 12/06/2022  |               |